

AQUA•STEP Boards **SPC vinyl boards for floors**

Keep the Aquastep XL panels at room temperature (between 18°C and 24°C) for at least 48 hours before you start installation. The panels are briefly resistant to temperatures up to 75°C. Panels must not be installed in places where higher temperatures can be expected for a longer period of time, for example in a conservatory.

Aqua-Step XL is only suitable for indoor use and should be installed and stored in a room that is heated.

Installation instructions

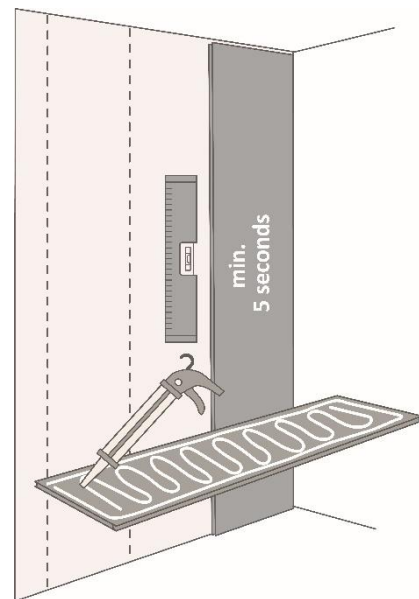
The following tools are needed: set square, tape measure, spirit level, glue gun, Aqua-Step polymer adhesive, saw or Stanley knife and a pencil.

The subsurface must be dry, pressure resistant and free from dust and dirt. Check the for flatness. The unevenness should not exceed 3mm under a straight ruler of 1 meter, even up if necessary.

Inspect the tiles before installation for visible defects. Panels with visible defects should not be installed. After installation a claim will not be accepted.

Panels can be cut to size using a try square and a Stanley knife. The panel is cut and then broken over the breaking line. First degrease the wall and the back of the panels. Take a ruler and a spirit level and draw a reference line with a pencil before starting the fitting. Leave a 5mm expansion gap open on all sides.

Apply the adhesive with a cartridge gun on the back of the panel all around and in the middle as shown in the drawing. Press the panel for 5 seconds after fitting. Keep a cleaning product at hand for removing excess adhesive. When fitting on a plaster board base make sure the joints of the tiles do not coincide with the seams of the plaster boards.



The boards can be installed with a PVC connection profile or seamlessly. For a watertight connection, a thin strip of silicone should be applied on both sides of the profile.

When installing seamlessly, a strip of silicone is applied to the long side of the board that has already been installed. Apply glue to the back of the second board and slide it against the first one. Immediately remove the excess silicone. It is also possible to place spacers for tiles between the boards and fill the joint with silicone.

Finish and maintenance

Holes for piping, screws or joinings:

Drill the holes in the panels before installation. Use an appropriate tool. The diameter of the holes must be at least 10 mm larger than the hose or joining. Fill the hole up with moisture resistant silicone after fixing the panels.



For finishing use a moisture resistant silicone or a suitable profile which is glued onto the panels. Matching SPC skirting boards, cover mouldings and inside/outside corner mouldings, as well as PVC profiles are available. For finishing in a shower (or a washbasin) use a moisture resistant silicone between wall and shower tray.

Clean the panels with a moist cloth. Never clean the surface of the panels with polish, wax, varnish, bleach, scouring pads, wire wool, abrasives, or cleansing agents that contain abrasives or bleach.